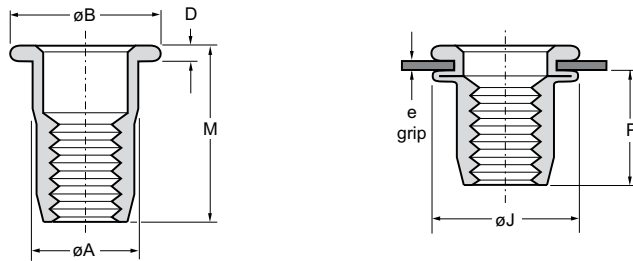




For installation information please refer to the tooling overview and manuals on our website.  
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site Web.  
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.  
 Per informazioni sull'installazione preghiamo consultare i manuali e la panoramica degli attrezzi sul nostro sito web.  
 Para ver información sobre máquinas de colocación, consulte nuestra página web, apartados visión general de máquinas y manuales.

English	Français	Deutsch	Italiano	Español
Large flange	A collerette	Flachkopf	Flangiato	Ala ancha
Low carbon steel*	Acier bas carbone*	Stahl*	Acciaio a basso tenore di carbonio*	Acero bajo en carbono*
Zinc plated	Revêtement zingué	Verzinkt	Zincato	Zincado
Clear trivalent passivated	Passivation claire trivalente	Klar chromatiert, Cr6-frei	Passivazione chiara trivalente	Pasivado claro trivalente

\* : DIN EN 10263-2 Qst 34-3, BS EN/DIN 10263-2 C8C, Werkstoff 1.0213, SAE 1008



Thread filetage / Gewinde / filetto / rosca	e (grip)		+0.1/-0	øA max.	øB max.	D ±0.13	øJ max.	M nom.	P max.	Part No/ref
	min.	max.								
M3 x 0.5	0.25	2.00	5.00	4.95	8.20	0.75	7.40	10.50	6.00	09418-72314
M4 x 0.7	0.25	3.00	6.00	5.95	9.20	0.75	8.80	11.50	7.10	09418-72415
M5 x 0.8	0.25	3.00	7.00	6.95	10.20	1.00	10.20	13.00	7.90	09418-72517
M6 x 1.0	0.50	3.00	9.00	8.95	13.20	1.50	12.70	16.00	9.40	09418-72621
	3.00	5.50						18.50		09418-72623
M8 x 1.25	0.50	3.00	11.00	10.95	16.40	1.50	15.00	17.50	11.00	09418-72822
	3.00	5.50						20.00		09418-72825
M10 x 1.5	0.50	3.50	13.00	12.95	18.90	2.25	17.50	22.00	14.50	09418-72028

all dimensions in mm / en millimètres / alle Maße in mm / in millimetri / en milímetros

Thread filetage / Gewinde / filetto / rosca	Recommended max. torque Nm max.	Pull-out kN	Torque-to-turn Nm min.	Push-out kN
M3 x 0.5	1.5	4.2	0.8	1.8
M4 x 0.7	5.1	5.5	1.5	2.9
M5 x 0.8	7.9	8.0	3.0	4.2
M6 x 1.0	12.4	10.8	3.4	6.5
M8 x 1.25	32.0	12.5	5.6	7.9
M10 x 1.5	45.0	17.3	13.8	10.7